NATURAL RESOURCES CONSERVATION SERVICE CONSERVATION PRACTICE GENERAL SPECIFICATION Fence (Feet) C ODE 382

General Use

This practice facilitates the accomplishment of conservation objectives by providing a means to control movement of animals and people, including vehicles.

If the primary reason for the fence is to facilitate livestock distribution, a grazing management plan will be developed and/or revised.

A fence may be applied as part of a conservation management system to facilitate the application of conservation practices that treat the soil, water, air, plant, animal, and human resource concerns. Fences are not needed where natural barriers will serve this purpose

Standard or conventional (barbed or smooth wire), suspension, woven wire, or electric fences shall consist of acceptable fencing designs to control the management of the animal(s) or people of concern and meet the life span of the practice.

Locate fences to help facilitate management of different landuses and special management areas within landuses such as ecological sites, pasture types, riparian areas, critical eroding areas, etc. Consider installing fences in locations that will facilitate maintenance avoiding irregular terrain and/or water crossings. Consider fencing along the contour to minimize livestock trailing and subsequent erosion.

For domestic livestock, install fences in areas that will best facilitate the handling, feeding, watering and movement of the type of livestock managed. For horses, consider avoiding the use of barbed wire and steel T-Posts when possible in order to minimize potential injury, especially when areas of confinement are small.

Introduce naive animals to electric fencing in a designated training facility. Select a well fenced area and construct an electric fence across or around the area to allow animals to come in contact with the electric fence. Normally, a minimum 12 hour exposure to the electric fence is required. Most animals will be trained in 48 hours.

When installing fences in areas of heavy wildlife movement / traffic (such as riparian areas) consideration should be given to wire types and spacing. Spacing of top and bottom wires should be adequate for the movement of the types of wildlife being managed. Where white-tailed deer occur, and the height of fence is less than 48 inches, consider spacing the top two wires 10 inches apart to reduce the hazard of catching deer in the fence. However, if 47 inch net wire is used, consider not using another top wire. Where barbed wire is used, the cooperator may choose smooth wire as the top wire to reduce potential for harm to deer jumping over a fence. In areas of the state where the movement of antelope can be an issue, the bottom wire may be positioned to allow for easy movement of antelope. Generally, the bottom wire can be set at 18 inches from the surface of the soil and this will allow antelope freedom to move from pasture to pasture without injury.

Where applicable, right-of-ways may need to be established for the facilitation of fence installation and maintenance.

When installing interior fences to facilitate livestock movement, temporary fences may be considered in order to minimize costs and allow for flexibility in the system. Locations should allow for the shortest and straightest distances.

VARIANCES

Any requests for variances are to be submitted to the State Rangeland Management Specialist.

The Fence Plan

Prior to construction of fence, a utility check sheet must be completed to make sure all underground utilities are avoided. The producer/contractor must call Texas811 by dialing 811.

When planning fence construction, a completed design/construction specification sheet <u>will be completed</u> with the producer and a copy will be documented in the conservation/fence plan, to avoid any <u>construction problems</u>.

The Fence Plan will include:

- 1. Goals and Objectives clearly stated.
- 2. Resource Inventory that identifies:
 - a. Conservation plan map identifying existing and planned fence locations
 - b. Soils and ecological site map
 - c. Topography map
 - d. Water distribution map, with water locations identified
- 3. Appropriate Fence Design Sheet (Attachment 1 or 2)
- 4. Maintenance plan identified to ensure the integrity of the fence for the life span.

OPERATION AND MAINTENANCE

Regular inspection of fences should be part of an on-going maintenance program. Inspection of fences after storm and other disturbance events is necessary to insure the continued proper function of the fence. Maintenance and repairs will be performed in a timely manner as needed, including tree and limb removal and water gap replacement. This includes the prevention of vegetative growth or removal of woody vegetation in the fence.

Remove and properly discard all broken fencing materials and hardware. All necessary precautions should be taken to ensure the safety of construction and maintenance crews.

1. FENCE TYPES

There are several types of fences used in Texas. They can be designed and installed as permanent or temporary. The overall effectiveness of each type of fence and the costs for installation and maintenance, depends on the type of animal controlled, the number and size of wires used, and post types and spacing.

Permanent fence types are designed to be in place with minimal maintenance requirements. Permanent fences are used for exterior (boundary) fencing of property and fencing of specific landuses (such as cropland) as well as for interior division fencing (cross fencing).

Temporary, or moveable fences, are designed to be in place for short periods of time. Temporary fences are best used as division fences for controlled grazing and fencing of areas where livestock exclusion is needed.

Suspension Fences are typically used on large pastures with level terrain. They can be either barbed wire or smooth wire. The fence design allows it to sway (move) in the wind and when contacted by animals.

Both High Tensile and non-High Tensile Woven, Net and Mesh Wire Fences are best suited in areas where tight control is necessary such as with sheep, goats, horses, hogs, people or predator control. These fences consist of multiple rows of horizontal smooth wires held apart by vertical wires, usually of different sizes and configurations. Space between wires varies depending on designated use.

Permanent Energized (Electric) Fences provide a low cost alternative and more flexibility to the other types of fences. They are mostly used for interior cross fencing but can also be used for boundary fences. They can be powered by a variety of types of energizers. Livestock must be trained to respect electric fences if they are to be effective.

Temporary Electric Fences are only used for interior cross fencing and areas where pressure from livestock is not heavy. They can be easily attached to permanent fences and can be of either high tensile

smooth wire, net fencing (for use with sheep and goats), or polyethylene twine and/or tape.

High Tensile, non-energized fences are suitable as permanent fence in areas that receive moderate to heavy pressure from livestock but require more strands of wire than barbed wire to maintain the same level of control. These fences are safer for domestic animals, especially horses, and wildlife, than are the barbed wire fences.

Board Fences are recommended in areas where the main concerns are safety and aesthetics. Costs of installation and maintenance are higher than most other types of fencing. They are best suited for control of horses and when used for corrals and barn lots.

Other Fence Types include chain link, pipe, vinyl, galvanized panel and cable fences. These fences are generally more expensive to install and maintain. They are generally used around corrals and homesteads. They may be used to restrict access to unsafe areas such as lagoons, abandoned mines and other unsafe or sensitive areas. When used for livestock control, they will be designed based on the type of animal controlled.

A. Non Electric Fence Materials and Installation Specifications

The materials used in construction and installation of fences must be in accordance with and meet or exceed, in size, strength, durability and lifespan, the requirements listed in the Fence (382) Specifications.

I. <u>WIRE</u>

All wire will be of new galvanized material and in accordance with criteria outlined in Table 1 which follows:

- ASTM A 116 (woven wire)
- ASTM- A 121 (barbed wire) standards.

Galvanization is critical to rust protection of wire and different classes of galvanization provide different levels of protection. Wire with Class I and Class III galvanization meets the minimum level of treatment required to protect the wire from rust for the expected life span.

Wires designated as regular, commercial and utility grade are available but do not offer the level of treatment to prevent rust.

Most wire manufacturers include wire specifications on fence tags. If information is not provided or known, lab testing may be needed to determine strength of wire.

A. WIRE INSTALLATION

- Boundary and exclusion fences shall be constructed so that the wire is on the side of the post facing the animals to be controlled at top wire heights based on intended use (Table 1). Wires below top wire will be spaced at equal intervals depending on animal to be controlled. Wires will be installed from top wire down. Wire may be on either side of the post when cross fencing.
- Fence wire will be stretched to sufficient tension prior to being fastened to posts. Temperature variations must be considered (wire will tighten in cold weather and expand in hot weather).
- For suspension fences, wire tension is critical and wires will be stretched to allow no more than 3 inches of sag between posts set at 100 feet and 1.5 inches for posts at 50 feet.
- When using high tensile net wire, the manufacturer's installation process and equipment may be used in lieu of standard methods.

Attaching wire to brace pull assemblies -

· For standard and high tensile barbed or smooth wire fences, wires will be attached to brace

pull assemblies by two complete wraps around end pull post, stapled (wood posts) or wired (steel posts) and ends tightly twisted around stretched wire at least a minimum of 6 times.

- For woven or mesh wire, determine amount of wire needed to fully wrap around post twice then remove enough vertical stays to provide the length needed. The wire ends are then wrapped a minimum of 6 times.
- If high tensile net wire is used the manufacturers installation protocol may be used if desired.

B. WIRE ATTACHMENTS

The following criteria will be followed for attaching wires to all posts:

1. Wire clips

• Wire clips or fasteners must be galvanized and equal to or greater than the strength of the fence wire.

2. Staples

- 9-gauge steel staples with a minimum length of 1½ inches for soft woods (pine) and 1 inch for hardwoods (cedar, oak, mulberry, mesquite, black locust and Bois d' arc)
- Drive staples diagonally to the wood grain at a slight downward angle (upward if pull is up) to avoid splitting the post.
- Space will be left between post and staple to allow free movement of wire and to avoid damage to zinc coating.

3. Wire Splices

- Standard Wire
 - Western Union (preferred method) splices shall have a minimum of 8 wraps on each side of center, tightly wound and closely spaced.
 - "Loop" splices where the wire has a minimum of 8 wraps on each side.
- High Tensile Wire -
 - "The Figure 8" can be used by overlapping wires 2 inches, looping each wire over and back through, and then pulled together. As fence is stretched, the splice will tighten.

• Standard and High Tensile Wire -

Compression fittings or splice sleeves will have a tensile strength not less than 80% of the wire. Ends of wire will be overlapped at least 2 inches with sleeves crimped and installed according to manufactures specifications. Two 3/8 in. sleeves or one ³/₄ in. sleeve will be installed at each splice.



II. <u>POSTS</u>

Type, height, size, and spacing of posts will be used that best provides the needs for the types of fences required and is best suited for the topography of the landscape. See Table 1 for line post criteria and attached diagrams for brace assembly criteria.

A. POST MATERIALS

1. Wood

Must be:

- New material, sound, and treated with pentachlorophenol, creosote or chromated copper arsenate (CCA) by a method to ensure that complete penetration of the sapwood is obtained (except for cedar, mesquite, Bois d' arc, catalpa, and black locust).
- Common treatments for Pine and Oak species is as follows:

| • | Treatment | Retention lb/ft3 | | | |
|---|---------------------------|------------------|--|--|--|
| | creosote coal tar | 6.0 | | | |
| | pentachlorophenol | 0.3 | | | |
| | chromated copper arsenate | 0.4 | | | |

- Landscape timbers will not be used in any part of the fence.
- Minimum lengths will allow for required buried depth and fence height plus at least 2 inches of post above top wire for wire fences (to the top board of board fences).

2. Steel pipe

Must be:

- Good quality, minimum Schedule 40 painted or galvanized for rust resistance and components will be repainted if rusting occurs.
- Will have the top permanently capped to prevent rainfall from entering the post.
- Minimum lengths will allow for required buried depth and fence height plus at least 2 inches of post above top wire for wire fences.

3. Steel "T" or "U Section"

Must be:

- High carbon steel weighing not less than 1.25 pounds per foot of length, exclusive of anchor plate. (T-posts that are 1.33 lbs./ft. are preferred)
- Will have an anchor plate and be studded, embossed, or punched for wire attachment.
- Will be new or unused, galvanized, or enameled and baked, and components will be repainted if rusting occurs.

B. LINE POSTS INSTALLATION (includes wood, steel or t-posts)

• <u>Steel T or U</u> Shall have a minimum length of 6 ft. and should be set 24 inches in the ground. In rocky soils a 5 ½ foot post can be used and set 18 inches in the ground. Galvanized steel post can be used in low-lying wet areas and/or wetlands. Minimum lengths will allow for minimum setting depth and fence height plus at least 2 inches of post above top wire.

- <u>Untreated wood (Cedar, Bois d' arc, mesquite, catalpa, or black locust) shall have a</u> minimum top diameter of 3 inches and have a minimum length of 6 ft. and should be set or driven at a minimum 24 inches in the ground.
- <u>Pressure treated wood (Pine most commonly available) with a minimum top diameter of 2-1/2</u> inches and have a minimum length of 6 ft. and should be set or driven at a minimum 24 inches in the ground. Wood preservation treatment shall be in accordance with Federal Specifications No. TT-W-571i (.4 retention).
- <u>Steel pipe</u> with a minimum (OD) of 2 3/8 inches will be set at a depth of 24 inches.
- See Table 1 for maximum spacing allowances.
- Spacing may need to be narrower depending on terrain and pressure from livestock.
- Installation of line posts shall ensure that adequate fence height is maintained based on its purpose.
- Line posts will be set in as straight a line as possible between corners or turns.
- When driven, wood posts greater than 4 inches will have an end sharpened into a dull point for ease of setting and to achieve a firmer setting. An auger-drilled pilot hole can also be used.

C. <u>STAYS</u>

- 1. When line post spacing exceeds the maximum without stays, stays will be included and spaced at equal distances between posts with spacing not to exceed the maximum specified in Table 1.
- **2.** Length of stays will be fence height plus 2 inches and installed so that stays swing free of the ground and allow fence to move when touched by animal.
- 3. Stays will be constructed of durable materials designed for this purpose.

III. GATES

- 1. Gates will be designed to accommodate cooperator objectives.
- 2. Wire gates shall be made of the same materials of the same kind, grade and size specified for the field fence and stays will not exceed 4-foot spacing.
- **3.** Gates constructed of wood, panels, aluminum or steel will have galvanized or painted hinges and be attached directly to a brace assembly post.

IV. <u>BRACE ASSEMBLIES</u>. (Brace assemblies include, but are not limited to, corner braces, inline pull braces, H braces and end braces)

Brace assemblies determine the structural soundness and longevity of any fence line. Corners are braces located where there are changes in fence direction due to slope and alignment changes in the fence line. If any brace fails, there is a loss of wire tension and fence effectiveness. Design and spacing are determined from factors such as number of wires used, type of wire, soil type, terrain and animals to be restrained.

Brace assemblies fail because of structural failure, soil movement, or end post pullout. Structural failure of an end brace is usually due to improper design, poorly selected materials, or over-stressed members. By carefully designing brace assemblies and properly proportioning and sizing the members, structural failures can be all but eliminated. Brace assemblies also fail when the soil is too weak to support the load, which allows the fence brace to move through the soil.

See figures for design specifications of brace assemblies.

1. Setting Posts

- Post should be set at definite slope and alignment changes. Posts that are set in low areas or gullies need to be weighted down to prevent lifting out. Using weights (rocks, blocks) or setting post in concrete, is approved to meet this task.
- When backfilled with dirt, posts will be centered in a hole that is at least 6 inches larger in diameter than the diameter of the post and tamped in 4 to 6 inch lifts up to ground level.
- When backfilled with concrete, posts will be centered in a hole that is a minimum of 12 inches in diameter. The hole will be completely filled and should be crowned (mounded) at post base to prevent water from ponding around post at ground level. On Blackland soils post hole may be filled up to 12 inches from the surface with concrete and backfilled with soil on top.
- All assembly brace posts will be buried a *minimum of 3 feet deep*, unless *driven*.
- Driven posts will be as follows:

| <u>Pipe Size</u> | Depth Driven |
|-------------------|--------------|
| 2 3/8 in. | 5 ft. |
| 2 7/8 – 4 1/2 in. | 4 ft. |
| 5 + in. | 3 ft. |

2. IN-LINE PULL ASSEMBLY

In-Line Pull assemblies are located in straight sections of the fence line or where there are sudden changes in elevation, such as the bottom and top of steep slopes. An In-Line Pull Post assembly may be an H-Brace Pull Assembly or a Three-Post Welded Pull Assembly. Refer to *Figures 7 & 8* for further descriptions of these two in line pull assemblies.

Spacing for non-electric fences between pull assemblies will be no more than the length of the spool (1320') in straight pulls on flat topography, at corners and points of extreme changes in slope and at curves.

a. <u>Wood</u> – Minimum of:

- 4 inch top diameter for upright post
- 4 inch diameter for the horizontal cross brace, 6 feet in length inside each upright post
- Wood posts used for horizontal braces will be straight and free of splintering. The brace post and anchor posts should be notched to achieve a secure fit and the horizontal brace should be attached using screws, nails, or steel dowel pin (drilled to fit, and at least 2 inches into each post).
- b. Steel- Minimum of:
 - 2-3/8 inches outside diameter (OD) for upright post
 - 2-3/8 inches diameter for the horizontal or diagonal cross brace, 6 feet in length inside

each upright post

- All steel assemblies will be welded and painted for rust protection.
- Placement of the Horizontal brace shall be a minimum of 2/3 height of the top wire height. (See *Figure 7*).
- 3. CORNER and END/GATE BRACE ASSEMBLY

Corner Braces Assemblies are required at all points where the fence alignment has a change of 20 degrees or more and the pull is from two directions.

End/Gate brace assemblies are required where fence ends and on both sides of gate openings or when the slope change is greater than eight (8) percent.

- a. <u>Wood</u> Minimum of:
 - top diameter of 6 inches for upright post
 - top diameter of 4 inches for <u>horizontal cross brace</u>, 6 feet in length inside each upright post.
 - Wood posts used for horizontal braces will be straight and free of splintering. The brace post and anchor posts should be notched to achieve a secure fit and the horizontal brace should be attached using screws, nails, or steel dowel pin (drilled to fit, and at least 2 inches into each post).
- b. Steel Minimum of:
 - 2-3/8 inches outside diameter (OD) for upright post
 - 2-3/8 inches diameter for the horizontal brace and diagonal cross brace, 6 feet in length inside each upright post
 - All steel assemblies will be welded and painted for rust protection.
- c. Where angle of the fence changes more than 20 degrees an H-Brace or a Steel Welded Single Post End/Angle (Diagonal) Brace will be used and installed perpendicular to the fence line, positioned inside the angle. See *Figure 2*.
- d. Placement of the Horizontal brace in all assemblies shall be a minimum of 2/3 height of the top wire height. (See Figure 4). Wooden assemblies horizontal cross brace will not be placed at the top of the assembly. Steel pipe assemblies may be placed at the top.
- e. <u>Steel Welded Single Post End/Angle (Diagonal) Brace (Figure 2) and a single H-Brace</u> <u>assembly (Figure 3) may only be used as an End Brace Assembly on stretches less than 330</u> <u>feet</u>.
- f. Allow newly-installed braces and assemblies to settle and/or pack dirt sufficiently around all post; do not over-tighten wires.

4. Tension Wires for Brace Assembly (wood)



- Diagonal wire brace shall be constructed of two complete loops of either 9-gauge smooth wire, 12½ gauge double strand barbed or smooth wire, or 12½ gauge high tensile smooth wire.
- Wire will be twisted or strained to provide necessary rigidity with a metal twist rod that should be minimum 18 inches long and will remain in place approximately midway along brace wire.
- For horizontal braces, brace wire will be double wrapped and stapled to brace post at a height 4-6 inches above brace member and anchor (pull) post at a point 4 inches above the ground level.

5. Water Gaps

- Water gaps require adequate end brace assemblies of the same kind, grade and size of materials as adjacent fences on both sides of the water gap. Special considerations are needed when crossing draws to prevent washout or uplifting of posts out of the ground:
- For water gaps wider than 20 feet, use the End Brace Assembly guidance.
- Where needed, flood gates will be attached below bottom wire and will be designed to allow water and debris to pass and still control livestock. Some type of hinged or breakaway floodgate works best.

REFERENCES AND ADDITIONAL PLANNING TOOLS

Planning Fences, American Association for Vocational Instructional Materials, Third printing, 1997

Building Fences, American Association for Vocational Instructional Materials, 1974

Planning and Building Fences on the Farm, Univ. of Tennessee, AES, PB1541

Fences That Work: Temporary Electric Fence Materials Evaluation, David R. Pratt, LIVESTOCK AND RANGE REPORT NO. 903, Winter 1990

Fence Brace Assemblies, Circular 792, Institute of Food and Agricultural Sciences, Rev. 1992

ASTM STANDARD 116, 121.

Fences, USDA Forestry Service Handbook, Feb. 1999

B.C. Agriculture Fencing Handbook, B.C. Ministry of Agriculture, Food and Fisheries, 2002

Fence Standard and Specifications, 382, Texas 2001, Oklahoma 2001, Louisiana 2001

Table 1.Criteria for selection and installation of fences. Fence design and
construction must meet or exceed these minimum criteria.

| | Kind of Fence | Galvan (Nev | iized Wire v Only) | | | Maximum Line | | | |
|---|-----------------------------|----------------|-----------------------|----------------------------|-------------------------------|----------------------|--------------------------|----------------------------------|-----------------|
| Kind of Grazing Animal <u>10</u> / | Non- Electric <u>11/</u> | Electric | Gauge <u>1</u> / | Туре | Minimum Number of Wires | With 2 or More Stays | Without Stays <u>7</u> / | Average Height of Top Wire | Wire Spacing |
| Cattle/ Horses | Barbed | | 12 ½ | Malleable | 4 | 30' | 20' | 44" | <u>a</u> / |
| | Barbed | | 13 ½ | High Tensile | 4 | 30' | 20' | 44" | a/ |
| | Barbed | | 14 | High Tensile | 4 | 30' | 20 | 44" | <u>a/</u> |
| | | | 45.47 | High | | 0.01 | | | , |
| | Barbed Woven (net)/ | | 15 1⁄2 | I ensile Malleable | 4 | 30' | 20 | 44" | <u>a</u> / |
| | Barbed | | 12 1/ | <u>2</u> / | | 30' | 20' | 44" | <u>b</u> / |
| | Barbed | | 12 /2 | Tensile | | N/A | 25' | 44" | <u>b/</u> |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 1 <u>9</u> / <u>5</u> / | 150' | 100' | 32" | <u>c</u> / |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 2 <u>9</u> / <u>5</u> / | 150' | 100' | 35" | <u>d</u> / |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 3 <u>9</u> / | 150' | 100' | 39" | <u>e</u> / |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 4 <u>9</u> / | 150' | 100' | 43" | f/ |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 5 <u>9</u> / | 150' | 100' | 43" | g/ |
| | Barbed | | 12 ½ 13 ½ | Malleable or High | | | | | |
| | | | 14 15 ½ | Tensile | 4 | 100' <u>4</u> / | | 44" | <u>a</u> / |
| Sheep | Barbed | | 12 ½ | Malleable | 7 <u>8</u> / | 30' | 20' | 36" | j/ |
| | Barbed | | 12 ½ 13 ½ 14 | Tensile | 7 <u>8</u> / | 30' | 20' | 36" | <u>i</u> / |
| | Woven (net) | | | Malleable <u>2</u> / | <u>8</u> / | 30' | 20' | 39" | <u>b</u> / |
| | Woven (net) | | 12 ½ | High Tensile | <u>8</u> / | N/A | 25' | 39" | <u>b</u> / |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 4 <u>9</u> / <u>5</u> / | 150' | 75' | 36" | <u>h</u> / |
| | | Smooth | 12 ½ | High Tensile 3/ | 5 9/ | 150' | 75' | 46" | i/ |
| Goats | Barbed | | 12 ½ | Malleable | 7 <u>8</u> / | 20' | 15' | 36" | j/ |
| | Barbed | | 13 ½ 14 | High Tensile | 7 <u>8</u> / | 20' | 15' | 36" | į/ |
| | Barbed | | 15 ½ | High Tensile | 7 <u>8</u> / | 20' | 15' | 36" | j/ |
| | Woven (net) | | | Malleable 2/ | 8/ | 30' | 20' | 39" | b/ |
| | Woven (net) | | 12 ½ | High Tensile | <u> </u> | N/A | 25' | 39" | <u>b</u> / |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 4 <u>9</u> / <u>5</u> / | 150' | 75' | 36" | <u>h</u> / |
| | | Smooth | 12 ½ | High Tensile <u>3</u> / | 5 <u>9</u> / | 150' | 50' | 36" | <u>-</u> i/ |
| Deer | Woven (net) | | | Malleable <u>6</u> / | | 20' | 20' | 96" | <u>k</u> / |
| | Woven (net) | | | High Tensile | | 20' | 20' | 96" | <u>k</u> / |

TABLE 1 FOOTNOTES

- 1/ Gauge Foreign-made 12 ½ gauge and heavier malleable steel barbed wire (not high tensile) must equal or exceed 950 pounds (lbs.) force break strength.
- 2/ At least 32" of woven (net) wire having at least 11 gauge top and bottom strands, 14 ½ gauge intermediate and stay wires, with stay wires spacing 12" or less. If cattle are the only livestock being managed, include two strands of 12 ½ gauge barbed wire or equivalent in tensile strength on top or 35" net wire with 1 strand of 12 ½ gauge barbed wire on top. When managing only sheep or goats, 39" net wire with 10 gauge top and bottom strands, and 12 ½ gauge intermediate and stay wires with spacing of 12" or less can be used in lieu of the first alternative.
- 3/ 170,000 PSI minimum strength or greater for 3 or more wire fences, 130,000 PSI minimum strength or greater for 2 wire or less fences, and minimum Type III galvanization which has .80 ounces of zinc per square inch of wire surface.
- <u>4</u>/ Stays must be installed at not more than 15 foot intervals between line posts. All stays should swing free of the ground to permit the fence to sway when contacted by animals. Suspension fences shall not be constructed on a curve. Directional changes in the line shall be by definite angles and properly braced. Suspension fences <u>should</u> be constructed with approximately a 3 inch sag in the wire between posts to permit maximum sway of the fence.
- 5/ For use as cross-fence in a grazing system. Introducing animals to electric fencing in a designated training facility is recommended. Not recommended for exterior fences.
- 6/ Bottom section of at least 48" woven wire, 11 gauge or larger top and bottom strands, 14 ½ gauge or larger intermediate and stay wires, and stay wires spaced no more than 6 inches. Top section of at least 35" woven wire and made of 11 gauge or larger top and bottom strands, 14 ½ gauge or larger intermediate and stay wires spaced no more than 12 inches.
- <u>7</u>/ Line posts must be set at significant high and low points along fence to maintain proper spacing and wire height.
- 8/ When cattle are grazed in addition to sheep and/or goats, use one barbed wire above the top wire of the net wire approximately 10 in. spacing between the two wires. If taller net wire is used, i.e. 48", the space between the top of net and the barbed wire can be reduced to achieve the planned fence height.
- 9/ In some instances, an all-positive-charge fence will normally suffice. If experience shows that the soil on the site will dry to the point that it will not cause sufficient shock to the animal, then a combination of positive (+) and negative (-) wires should be used.
- <u>10</u>/ 12 ½ gauge smooth wire with minimum Type III galvanization can be substituted for barbed wire when fencing is constructed for horses only.

<u>11/</u>Wire must be new and have a minimum Class I galvanization.

TABLE 1 WIRE SPACING FOOTNOTES

- <u>a</u>/ Bottom wire set a minimum of 14" above ground with middle two wires set at 10" intervals, and top wire set at not less than 44" above ground.
- b/ At a minimum 32" woven (net) wire set at ground level with one strand of 12 ½ gauge barbed wire or equivalent set 3" above the woven wire, and another strand of 12 ½ gauge barbed wire set 10" above the first barbed wire, or 35" woven (net) wire set at ground level with one 12 ½ gauge barbed wire or equivalent set 10" above the net wire. For sheep and goats alone, 39" net wire set at ground level will suffice.
- <u>c</u>/ One "hot" wire set 24" 40" above ground level, depending on the size of the animal to be controlled. This spacing also includes offset wire on existing fences.
- <u>d</u>/ Top wire shall be set from 30" 42" above ground, with second wire set below at 14" 24" above ground level.
- e/ Top wire shall be set from 34" 48" above ground, with middle wire set at 24" 36" above ground, and bottom wire set at 12" 24" above ground.
- Interior or boundary fence. Top wire shall be set from 42" 60" above ground, second wire from top set at 34" 48" above ground, third wire from top set at 20" 34" above ground, and bottom wire set at 10" 20" above ground. Wire spacing needs to be constructed in a manner <u>not</u> to allow the animal's head to penetrate the fence without being shocked.
- \underline{g} / Boundary fence with top wire set 50" 60" above ground level, 4th wire set 40" 50" above ground level, 3rd wire set 30" 40" above ground level, 2nd wire set 20" 30" above ground level, and bottom wire set 10" 20" above ground level. Wire spacing needs to be constructed in a manner not to allow the animal's head to penetrate the fence without being shocked.
- h/ Top wire (hot) shall be set at 36" above ground level with the lower wires (grounded or hot) spaced at 24", and 14" above ground, with bottom wire (hot) no higher than 6" above ground level.
- i/ Top wire (hot) shall be set at 36" above ground level with lower wires (hot or alternating ground/hot) spaced at 26", 18", and 12" above ground level, with the bottom wire (hot) no higher than 6" above ground level.
- j/ Top wire shall be set at 34" 36" above the ground level, with the remaining 6 wires set no more than 5" apart and the bottom wire set no higher than 5" above ground level.
- k/ Wildlife fencing. See Figure 17.

APPENDICES Section A

GENERAL MATERIAL AND INSTALLATION CRITERIA APPLICABLE TO PERMANENT ELECTRIC FENCES ONLY

I. ENERGIZERS & COMPONENTS

A. Energizers

For permanent electric fences, energizers should contain high voltage/low impedance short pulse which can produce at least 4000 volts output, with all livestock containment fences charged (on) when under maximum anticipated load. Electric energizers (power fence controllers) will be installed according to manufacturer's recommendations and will meet the following minimum criteria:

- 1. Recommend one DIGITAL read out volt meter to be accompanied with energizer.
- 2. The energizer may be solar, 110 or 220 volt, or 12 volt battery units. For 110 volt or 220 volt energizers, install a voltage spike/surge protector to protect energizer from power surges from the energizer plug.
- 3. High power, low impedance with a 5,000 volt peak output and a pulse that is less than 300 milliamps (mAmps) in intensity, finished within 0.0003 of a second, and at a rate of 35-65 pulses per minute.
- 4. Solid state circuitry and high impact weather resistant case.
- 5. Safety pace fuse to prevent over-pulsing
- 6. Joule rating high enough to provide a minimum shock at the farthest point as follows:
 - Cattle 1600 volts
 - Sheep and hair goats 2000 volts
 - Horses, hogs and meat goats 1200 volts
- 7. Chargers will be grounded and protected from lightning according to energizer manufacturer's recommendations.
- 8. See *Figures 9 and 10* for the typical installation of an electric fence energizer and grounding system.

B. Grounding Rods

A minimum of three (1/2 inch diameter) 6 ft. long galvanized steel rods will be installed near the energizer and spaced at 10 ft. intervals (See *Figures 9, 10* and *12*).

- 1. Avoid mixing dissimilar materials to prevent electrolysis (do not use copper components).
- 2. For large energizer systems (14 or more joules), use a minimum of 3 additional feet of ground rods per joule of energizer output capacity.

C. Lightning arrestors or lightning choke

- 1. Lightning arrestors or chokes will be required as shown in **Figures 9** and **10**.
- 2. Install an additional set of four 6 ft. ground rods for lightning arrestor. Locate rods 65 ft. away from ground rods set for the energizer. These rods will also be spaced 10 ft. apart.
- 3. Energizer manufacturers' requirements for lightning protection must be met or exceeded.

D. In-Line Strainers

- 1. Used to maintain tension in permanent, high tensile steel, smooth wire fences.
- 2. Will be placed near center of fence line to achieve equal tension at both ends of the line.
- 3. Should be installed on each wire between each pull assembly and a distance not to exceed:
 - 4000 feet for straight line stretches
 - 1200 feet for uneven terrain or non-straight stretches.
- 4. See *Figure 11* for In-Line Strainers being used to maintain tension in high tensile steel smooth wire fences.

E. Electric Insulators

- 1. Porcelain, ceramic, high quality UV Stabilized polyethylene or equivalent insulators will be used on wood and steel posts.
- 2. Offset Brackets can be attached to standard fences at intervals of 50-60 feet and a height equal to 2/3 the height of the animal controlled.
- 3. Any electric insulators used shall be capable of withstanding a minimum of 10,000 volts.

F. Other Accessories

1. Warning signs

Electric fence warning signs are recommended every 300 ft. on exterior fences. Warning signs are also recommended to be posted around barns, troughs, and other facilities as specified by any local, state, and/or federal laws or regulations.

- 2. Gates for energized fences shall be installed according to manufacturer's recommendations.
- Gate handles, switches, and other hardware used to conduct electrical current must be galvanized or contain aluminum components. See *Figure 12* for illustration for electric fencing and a single strand gate and placement of galvanized ground rods.
- 4. For areas that cross creeks and streams, an electric fence flood gate is necessary to allow debris to pass through but keeping the livestock in. See *Figure 14* to see an electric fence flood gate and their components.

G. Hot Wire Placement

When two or more wires are used, the top wire should always be hot. With two wires, the bottom can be hot or grounded. Three or more wires will alternate hot and ground with top and bottom wires being hot.

II. WIRE REQUIREMENTS

- A. Galvanized 12 ½ gauge high tensile steel wire with Class III galvanized coating. Minimum strength for 3 or more wires should be 170,000 PSI or greater and 130,000 PSI minimum strength for 1 or 2 wires.
- B. Wires attached to line post must be allowed to slip and be locked to stay post if applicable.
- C. For splicing high tensile strength wire, use only the equivalent of crimping sleeves, figure eight knots or thread through knot. All electrical connections (both ground and positive) must use the equivalent of crimping sleeves or galvanized joint clamps. See *Figure 13* in the proper methods of tying High Tensile Wires.

- 1. High Tensile Wire Compression fittings or Splice sleeves will have a tensile strength not less than 80% of the wire. Ends of wire will be overlapped at least 2 inches with two 3/8 inch sleeves or one ³/₄ inch sleeve installed according to manufactures specifications at each splice.
- 2. High Tensile Wire "The Figure 8", as shown below, can be used by overlapping wires 2 inches, looping each wire over and back through, then pulling together. As fence is stretched, the splice will tighten.



D. Underground wire - All underground wire(s) must be insulated, molded, high tensile strength steel 12½ gauge or larger wire. The insulation must be high density polyethylene or polypropylene with ultraviolet (UV) stabilizer and capable of withstanding a minimum of 10,000 volts. See *Figure 12* to see the underground wire being used where a gate is located.

III. POSTS

A. Line Post Note: PVC, composite, fiberglass and similar posts may melt when exposed to fires.

Maximum line post spacing with 2 or more stays will be 150 ft. apart. The maximum line post spacing without stays will be 100 ft.

- 1. Fiberglass sucker rods of no less than 3/8 inch diameter can be used on 1 and 2 wire fences. Fiberglass sucker rods must be at least 5/8 inch in diameter on fences more than 2 wires.
- Fiberglass T-post must be new and at least one (1) inch in cross-section for fences with more than 2 wires. Steel T-post and other conductive material post can be used ONLY if polyethylene or polypropylene with ultraviolet (UV) stabilizer insulators are used.
- 3. Fiberglass posts will be a composite of marble fiberglass and polymer resin, treated by thermosetting.
- 4. PVC post can be used as stays if material is UV treated. PVC stays must be at least ½ inch in diameter.
- 5. Composite, non-conductive, UV protected posts made of 30% wood fiber and 70% polypropylene at least 1 1/8" diameter.
- Pull post or pull post assemblies for electric permanent fence shall be spaced no more than 1/2 mile apart on undulating terrain. On flat terrain, spacing may be increased to end of spool (normally 4000 ft.).

B. Corner and End/Gate Post (See Figures 1-8, 15 & 16 for specifications)

- 1. Minimum post length will be determined by the number of wires used. The length of the post should be 36" (below ground) plus 6" above the height of the top wire (For example: a 2-wire fence with the top wire set at 30"; the minimum post length will be 72" or 6 ft.).
- 2. Braces for electric fences with two wires or less can use a Bed Log Brace as shown below. A Bed Log Brace shall consist of a wood (pressure treated or durable wood) post with a minimum top diameter of 4" set 3 ft. below ground or a steel post with a minimum 2-3/8 inch outside diameter, permanently capped, set 3 ft. below ground. The bed log shall be 4 ft. long and set at a minimum of 3 inches below ground. Bed logs can be made from landscape timbers or equivalent sized posts.

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- <u>Wood Post</u> (Pressure treated or durable wood) Single pole posts are for low tension applications only. A single wood post can be used on fences with 2 wires or less. Post will have a minimum top diameter of 6 inches and be set firmly in concrete, 3 ft. in the ground.
- 4. <u>Steel Pipe Post</u> Single Post Brace Assemblies: These will be used for low tension applications only. A single steel pipe can be used on fences with 2 wires or less. Minimum of 2-3/8 inch steel pipe or equivalent, permanently capped, set 3 ft. in ground in concrete. These types of steel post bracing system are adequate for permanent electric fences that are 2 wires or less with a 1600 feet or less pull distance between braces.
- 5. <u>Steel "T" Post</u> There are several commercially manufactured systems that incorporate "T" post into bracing assemblies. These should meet or exceed the strength, durability and effectiveness of those listed above and be installed according to manufacturer guidelines. Commercial or shop-made steel T post brace assemblies comparable to *Figure 15* are acceptable where length of pull is 1600 feet or less and number of wires is 3 or less. See *Figures 15* and 16 for various illustrations of a Steel T Post bracing system for electric fences. This Brace Assembly is for Temporary Fence Only.
- 5. For 3 or more wire fences or when heavy duty gates will be installed, a minimum of 2 posts in line will be installed to provide a suitable anchor for the fence. Post will have a minimum top diameter of 6 inches, 8 ft. in length, and be set firmly 3 ft. in the ground. Cross post will be minimum 4 inches (See *Figure 3*).
- 6. Allow newly installed braces and assemblies to settle and/or pack dirt sufficiently around all posts, do not over-tighten wires.
- Steel pipes must be permanently capped to exclude rainwater and all metal components used must be painted with a durable permanent rust resistant coating or be galvanized; components will be repainted if rusting occurs.

APPENDICES Section B

FIGURES & ILLUSTRATIONS FOR NON-ELECTRIC AND ELECTRIC FENCES

FIGURE 1: WELDED STEEL 3-POST DIAGONAL END BRACE ASSEMBLY



Pipe must be painted or galvanized

FIGURE 2: STEEL WELDED SINGLE POST END/CORNER BRACE (for less than 330 feet or perpendicular use on direction changes more than 20 degrees)



Materials must be painted or galvanized

FIGURE 3: H-BRACE END/CORNER ASSEMBLY (for less than 330 feet)



FIGURE 4: THREE (3) POST CORNER BRACE (less than 330 feet)



FIGURE 5: FIVE POST CORNER BRACE ASSEMBLY



FIGURE 6: THREE POST DOUBLE "H" BRACE END ASSEMBLY



Note: Materials shown above may be substituted using 2 3/8 in. steel pipe, capped, set in concrete (12 in. diameter hole). Pipe must be painted or galvanized.

When using steel pipe, an option for the second brace may be a diagonal brace installed according to the diagram for the Steel Single Post Welded brace.

FIGURE 7: "H" BRACE PULL ASSEMBLY

.



FIGURE 8: THREE POST WELDED PULL ASSEMBLY



Steel posts must be painted or galvanized

FIGURE 9 Fence Energizer and Grounding System Methods of tying HTS wire Energizer Insulated **FIGURE 12** A cable Thread Figure Crimping through eight sleeve knot knot -10+ ft → ←10+ ft→ **FIGURE 13** Steel galvanized pipe or rod Galvanized Insulated, molded, ground rod Cutoff switch Crimping high density polyethylene (one for each (optional) FIGURE 11 sleeve tap or polypropylene, 12 1/2 additional mile gage wire (HTS) of fence) (+) Hot-(12 1/2-gage) In-line strainers Lightning arrester (-) Ground-(12 1/2-gage) Ground clamp Anchor for ▲18-24 4 inches Ground rods for lightning dip post (65 ft minimum from or tie downs energizer ground rods) or wooden and 10 ft min. spacing) post **FIGURE 10** Cutoff switch Energizer 5 turns of Choke fence wire Lightning arrester 12 ir 10+ ft **I4**−10+ ft **→** 2 in. 🔶 🗲 Non-conductive material (can be 10 coils–12 in. diameter insulated Δ 6+ ftcable) 6+ ft 65+ ft · Energizer earth/ground system Lightning diverter earth/ground system

Typical Installation of a Low-Impedence Electric

FIGURES 9, 10, 11, 12, 13: ELECTRIC FENCE COMPONENTS



FIGURE 15: STEEL T – POST DIAGONAL CORNER POST FOR ELECTRIC FENCE (Temporary Fence Only)



FIGURE 16: CLIP AND FASTENER ASSEMBLY ELECTRIC FENCE - SIDE AND REAR VIEWS



FIGURE 17: FENCE CONSTRUCTION SPECFICATIONS FOR DEER MANAGEMENT FENCES



Steel posts must be pained or galvanized.

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ATTACHMENT 1

U.S. Department Of Agriculture

Natural Resources Conservation Service

TX-10/14

| La | andowner: | | | - | / Planned | Installed |
|----------|--------------------------------------|----------------|----------------|-------|--------------|-----------|
| Fie | eld D: | Tract No: | Tract | | | |
| | Fence | Length: | | Date: | | |
| | NO | _ | | | | |
| w | ire | <u>Unit</u> | <u>Minimum</u> | | | |
| A. | Barbed wire (galvanized) | Total Footage | | | | |
| | 1. Size | Gauge | | _ | | |
| | 2. Strands | Number | | _ | | |
| 1. 2. | Height of top wire Splice used? | Inches | | - | | |
| В. | Net Wire (galvanized) | Total Footage | | | | |
| | 1. Size (Top and bottom strand) | Gauge | | - | | |
| | (Intermediate and stay stands) | Gauge | | - | | |
| | 2. Spacing of stay wire | Inches | | - | | |
| | 4 Height of fence (top wire) | Inches | | - | · | |
| | 5. Strands above/below net wire | Number | | - | | |
| С | orner, End/Gate, and H-Brace Posts | | | - | | |
| (S | ee attached diagram) | | | | | |
| Α. | Corner and End/Gate Post | | | | | |
| | 1. Kind (1) | Material | | - | | |
| | 2. Length | Feet | | - | | |
| | 3. Nominal Top Diameter | Inches | | - | | |
| | 5 Amount | Number | | - | | |
| в | Cross-member | Number | | - | | |
| Ξ. | 1. Kind (1) | Material | | | | |
| | 2. Length | Feet | | _ | | |
| | 3. Nominal Top Diameter | Inches | | _ | | |
| | 4. Amount | Number | | _ | | |
| 5. | Distance below top wire. | Inches | | | | |
| C. | H-Brace Post | | | | | |
| | 1. KIND (1) 2. Length | Material | | - | | |
| | 2. Lengin 3. Nominal Top Diameter | Inches | | - | | |
| | 4. Depth to Set | Inches | | - | | |
| | 5. Amount | Number | | - | | |
| Li | ne Posts (2) | | | - | | |
| Α. | Wood or Pipe Posts | | | | | |
| | 1. Kind (1) | Material | | - | | |
| | 2. Length | Feet | | - | | |
| | 3. Nominal Diameter | Inches | | _ | | |
| | 4. Spacing 5. Amount | reet Number | | - | | |
| R | 5. Amount Steel Posts | Inditioei | | - | | |
| D. | 1. Kind | Coating | | | | |
| | 2. Length | Feet | | _ | | |
| | 3. Weight per Foot | Pounds | | - | | |
| | 4. Spacing | Feet | | - | | |
| | 5 Amount | Number | | | | |

(1) Certificate required for treated posts and metal pipe must be permanently capped and painted or galvanized. All gates used must meet or exceed standard for type of fence constructed.

This practice meets or exceeds USDA/NRCS specifications:

Signature:

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ATTACHMENT 2 **Natural Resources Conservation Service** Fence Construction Check Sheet (Electric)

U.S. Department Of Agriculture

| Landowner: | andowner: | | | | | |
|--|-------------------|----------------|----------|-----------------|-----------|--|
| Field No: | Tract No: | Tract No: | | | | |
| Fence No | Length: | , | Date: | | | |
| | <u>Unit</u> | <u>Minimum</u> | | | | |
| I. Wire | Total Footage | | | | | |
| A. Size (12 1/2 gauge) | Gauge | | | | | |
| B. Strands | Number | | | | | |
| C. Average height of wires | Inches | | | | | |
| II. Brace Assemblies (See attached diagram) | Number | | | | | |
| A. Post | | | | | | |
| 1. Kind (1) | Material | | | | | |
| Length Nominal Tap Diameter | Feet | · | | | | |
| Nominal Top Diameter Depth to Set | Inches | | | | | |
| 5 Concrete (80 lbs bag) | Number | · | | | | |
| 6. Amount | Number | · | | | | |
| B. Cross-member (when required) | Number | | | | | |
| 1. Kind (1) | Material | | | | | |
| 2. Length | Feet | | | | | |
| 3. Nominal Top Diameter | Inches | | | | | |
| 4. Amount | Number | | | | | |
| 5. Distance below top wire | Inches | | | | | |
| III. Line Posts | | | | | | |
| A. Wood, Fiberglass, or Composite Posts | | | | | | |
| 1. Kind (1) | Material | | | | | |
| 2. Length | Feet | | | | | |
| 3. Nominal Top Diameter | Inches | | | | | |
| 4. Spacing | Feet | | | | | |
| 5. Amount | Number | | | | | |
| B. Steel Posts | | | | | | |
| 1. Kind | Coating | | | | | |
| 2. Length | Feet | | | | | |
| 3. Weight per Foot | Pounds | | | | | |
| 4. Spacing | Feet | | | | | |
| 5. Amount | Number | | | | | |
| IV. Accessories (All conducting materials will be | galvanized) | | | | | |
| 1. Strainers or wire tightners | Number | | | | | |
| 2. Pull post insulators | Number | | | | | |
| 3. Line post insulators | Number | | | | | |
| 4 Ground Rods | Number | | | | | |
| 5 Lightning arrestors | Number | | | | | |
| 5. Eighting arestors | Faat | | | | | |
| 6. Insulated cable | Feet | · | | | | |
| 7. Offset brackets | Number | | | | | |
| 8. Warning Signs | Number | | | | | |
| 9. Cut off switches | Number | . <u> </u> | | | | |
| 10. Digital Volt Meter | Number | | | | | |
| V. Power Unit | Туре | . <u> </u> | | | | |
| A The energizer selected must be high voltage/l | ow impedance shor | t pulse which | can proc | duce at least 4 | 000 volts | |

The energizer selected must be high voltage/low impedance, short pulse which can produce at least Output with all livestock containment fences charged (on) when under maximum anticipated load.

(1) Certificate required for treated posts and metal pipe must be permanently capped and painted or galvanized. This practice meets or exceeds USDA/NRCS specifications:

Signature:

Date:

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APPROVAL AND CERTIFICATION

FENCE

(Ft)

CODE 382

PRACTICE SPECIFICATIONS APPROVED:

/s/ Jeff Goodwin

10/1/2015

State Rangeland Management Specialist

Date

/s/ Kristy Oates

10/1/2015

State Resource Conservationist (Acting)

Date

Reviewed By: Zone Rangeland Management Specialists State Office Specialists